

Angelina College
Technology and Workforce Division
WLDG-2453 Advanced Pipe Welding
General Syllabus

1. **BASIC COURSE INFORMATION:**

A. **Course Description:**

WLDG 2453 – Advanced Pipe Welding. Four hours' credit. Advanced topics involving welding of pipe using the shielded metal arc welding (SMAW) process. Topics include electrode selection, equipment setup, and safe shop practices. Emphasis on weld positions 5G and 6G using various electrodes. Six laboratory hours each week. Lab fee required. Pre-or Co-requisite WLDG-2406

B. **Intended Audience:**

Freshman course

C. Instructor: (See Blackboard Course Content for Instructor Information)

Office Location:

Office Hours:

Phone:

E-mail Address:

II. **INTENDED STUDENT OUTCOMES:**

A. **Core Objectives Required for this Course**

1. **Critical Thinking:** to include creative thinking, innovation, inquiry, and analysis, evaluation and synthesis of information
2. **Communication:** to include effective development, interpretation and expression of ideas through written, oral and visual communication
3. **Teamwork:** to include the ability to consider different points of view and to work effectively with others to support a shared purpose or goal
4. **Personal Responsibility:** to include the ability to connect choices, actions and consequences to ethical decision-making

B. **Course Learning Outcomes for all Sections**

Describe equipment and required pipe preparation and perform 5G and 6G welds using various electrodes.

III. **ASSESSMENT MEASURES**

A. **Assessments for the Core Objectives:**

1. **Critical Thinking:** Students will be given a job-related scenario and ask to answer questions on how best to plan for and complete the job. AC Standardized Rubrics will be used for grading.
2. **Communication:** Students will be required to effectively communicate with instructors and fellow students throughout the course. Assignments will be given to aid in facilitating communications.
3. **Teamwork:** Students will be given a group project to design, develop a material list, and complete the project. AC Standardized Rubrics will be used for grading.
4. **Personal Responsibility:** Students will be required to complete assignments on welding safety to demonstrate personal responsibility.

B. Assessments for Course Learning Outcomes

1. Students will demonstrate equipment and preparation of groove joint preparation on plate and pipe.
2. Students will demonstrate welds in the 5G and 6G positions on Plate and Pipe
3. Students will demonstrate welds using various electrodes.

1. INSTRUCTIONAL PROCEDURES:

1. Students will receive 6 hours of Lab instruction per week
2. Lecture will be provided individually based on the student's current assignment.
3. Lab test will be given based on the expected progress at the time of the test. See Attachment A.

V. COURSE REQUIREMENTS AND POLICIES:

A. Required Textbooks and Recommended Readings, Materials and Equipment

Modern Welding 11th edition – Goodheart-Wilcox

B. Assignments – (*Appropriate due dates, schedules, deadlines*)

Assignments from your Textbook will be completed using the Black Board Learning System. It can be accessed from any computer on or off campus with an Internet Connection. The link to Black Board is located on the right-hand tool bar of the main college web site: www.angelina.edu

READING ASSIGNMENTS:

- a. Student will read chapters in text as assigned by instructor
- b. See Attachment B for required chapter assignments.
- c. Due dates can be accessed in the assessment folder on Blackboard.
- d. Students will be given a Shop Safety Test and must score 100% to continue in the course.

WRITING ASSIGNMENTS:

- a. Writing assignments will be assigned as needed in the course.

REQUIRED TOOLS:

- a. See Attachment C for a list of required tools.

DRESS CODE:

- a. See Attachment C for the Dress Code.

B. Course Policies – This course conforms to the policies of Angelina College as stated in the Angelina College Handbook.

1. **Educational Accommodations** – If you have a disability (as cited in Section 504 of the Rehabilitation Act of 1973 or Title II of the Americans with Disabilities Act of 1990) that may affect your participation in this class, you may fill out the Educational Accommodations application within your AC Portal, under the “Student Services” tab. A Student Success team member will contact you once the application is received. At a post-secondary institution, you must self-identify as a person with a disability in order to receive services; for questions regarding the application process you can visit the Office of Student Success and Inclusion in the Student Center (205A); text 936.463.8078; or email access@angelina.edu. To report any complaints of discrimination related to a disability, you should contact Mr. Steve Hudman, Dean of Student Affairs, in Room 101 of the Student Center. You may also contact Dean Hudman by calling (936) 633-5292 or by emailing shudman@angelina.edu.
2. **Attendance** – Attendance is required as per Angelina College Policy and will be recorded every day. Any student with three (3) consecutive absences or four (4) cumulative absences may be dropped from the class. Records will be turned in to the academic dean

at the end of the semester. Do not assume that non-attendance in class will always result in an instructor drop. **You must officially drop a class or risk receiving an F.** This is official Angelina College Policy.

3. Course Specific Attendance Policy

Attendance and Participation–

- a) Students begin the semester with 400 points for attendance.
- b) Students lose 100 points per absence. (Attendance can be shown as a negative grade)
- c) Students lose 50 points if they leave class less than 30 minutes early or do not participate in cleanup.
- d) Students lose 100 points if they are over 30 minutes late or leave class more than 30 minutes early.
- e) Students lose 50 points if they are not in class at the official start time.
- f) Instructors may deduct attendance points for a lack of class participation. (This is at the instructor's discretion and a note will be added to the attendance record.)
- g) Students are allowed to make up lost attendance points in another class section provided space is available. (Must be within two weeks of the absences or it cannot be made up)
- h) The student is allowed a minimum of 3 consecutive or 4 cumulative absences before being dropped. (Calculated based on the class meetings where 100 points has been deducted.)

The instructor reserves the right to dismiss a student from class for not having all required equipment, and/or proper dress for class. Students dismissed for this reason will lose 100 points for that class section regardless of time.

VI. COURSE OUTLINE: Description of the Course Activities including due dates, schedules, and deadlines.

1. Refer to the course on the Blackboard Learning System

VII. EVALUATION AND GRADING:

- a) Grading Criteria
 - Shop Safety Test is not included in the grading but does require a 100% score to continue in the course)
 - 9 Assignments from the Text (Completed on Blackboard)
 - 3 Written Test
 - 3 Lab Test
 - Attendance (This grade is posted as points earned not an average)
 - Final Exam

- b) Grade Category Weights
 - a. Written and Lab Test 30%
 - b. Assignments 25%
 - c. Attendance 5%
 - d. Final Exam 40%
 - e. Total 100%

- c) Determination of Grade
 - a. 90 to 100% = A
 - b. 80 to 89% = B
 - c. 70 to 79% = C
 - d. 65 to 69% = D
 - e. 0 to 64% = F

VIII. SYLLABUS MODIFICATION:

The instructor may modify the provisions of the syllabus to meet individual class needs by informing the class in advance as to the changes being made.

IX. WORKFORCE TECHNOLOGY STATEMENT:

- a. As a student enrolled in a Technology & Workforce program, you will encounter certain risks while you are in a classroom, laboratory experience, or in a clinical or practicum setting. In the event that you sustain an injury and/or require any medical testing or care, all resulting medical expenses (hospital, ambulance, or physician fees), are your financial responsibility and not the responsibility of Angelina College or the clinical/practicum site.

Attachment A

Objective: During this semester length course students should be able to repeatedly produce the following welds with 80 to 90% accuracy, and in some cases near 100% accuracy. 100% accuracy is an abnormal achievement for welding and will generally not be met consecutively. In maintaining the self-paced nature of this course all students may not complete all welds on this list; however with proper instruction students should have the ability to catch up in future classes.

Self-paced: Students are expected to spend class time practicing on their assigned weld until the instructor signs off, and instructs them on the next weld in the sequence. Upon successful completion of one instructor approved weld students will be asked to produce two more of equal or higher quality. Once this requirement is met the instructor will sign off and the student advances to the next weld in sequence. Only with instructor approval will a student begin a new weld before completing the previous weld to 80 to 90% accuracy.

Additional practice time: Students are encouraged to avoid practice outside of the lab. This is due to the lack of instruction available, and the increased risk of learning improper techniques. Once a student learns an improper technique, it generally requires more time to break than it did to learn it. This behavior results in a loss of quality practice time and slows the learning process. Students are allowed to use the Lab outside of regular class times for more practice provided room is available to accommodate the student.

Welds Required:

Please reference the Welds Completion forms available for Download in your Blackboard Course.

Attachment B

Modern Welding

WLDG 2406 (ALL SECTIONS)

Instructions:

These assignments are to be done outside of class as homework. No class time will be provided to complete these assignments. If you do not have a computer at home the college has provided computers for student use in the Library, and computer Labs on campus. It is your responsibility to take advantage of these resources to complete course work.

Read through each chapter. Log in to the Blackboard learning system to complete the corresponding assessment on Blackboard. Do not put your answers in the book some questions are different. The Safety Test Will be due on the date specified in the course calendar for the current semester. Students who do not score 100% will not be allowed to continue in the course. Beginning the third week each assessment will be available for one week and will shut off after that week. No makeup assessments are allowed unless pre-arranged with the instructor before the original due date. Assessments allow two attempts only, so save each answer before moving to the next question, and save all answers before submitting. Not following this procedure will result in a score of zero for all answers not saved. Students whom choose not to complete these assignments has an increased risk of failing the course.

- 1. Safety Test (Ch 1 in the Text or PDF file located on the main page)**
- 2. Ch. 26 Metal Surfacing**
- 3. Ch. 27 Production of Metals**
- 4. Ch. 28 Metal Properties & Identification**
- 5. Ch. 29 Heat Treatment of Metals**
- 6. Ch. 30 Inspection & Testing Welds**
- 7. Ch. 31 Procedures & Welder Qualifications**
- 8. Ch. 32 The Welding Shop**
- 9. Ch. 33 Getting & Holding a Job in the Welding Industry**
- 10. Ch. 34 Technical Data**

Attachment C

WELDING SUPPLIES

List of Supplies Required Daily For Welding Laboratory Classes
WLDG-1421,1428,1457,2443,1435,2406,2453 & 2413

Complete Kit is available at Matheson 936-634-7795

Gloves (all leather) (Replace each semester)

Clear safety glasses (Replace each semester)

#5 shade Face Shield for cutting and Clear for grinding (Replace Shield Each semester)

Welding Hood (Jackson, Huntsman, Fiber Metal Only **No Auto Darkening, Plastic, or Pancake Hoods**)

Pliers 12" (channel lock style)

12" Adjustable Wrench (Crescent Style)

Chipping hammer

Shoe Handle Wire brush (Replace each semester)

6" Square (Speed or Tri square)

25' Tape measure and/or 6' Lufkin folding Rule

Rectangular Soap Stone Holder (AC will supply Soap Stone)

Striker (Multi flint style preferred)

Welding leather sleeves Half Jacket (**No arm sleeves**)

5 Gallon Bucket (**No bags new for Spring 2016**)

WLDG-1421 & 1428 Welding text book – "Welding I" (college book store)

WLDG-1457 & 2443 Welding text book – "Welding II" (college book store)

WLDG-1435,2406,2453 & 2413 Welding Text Book "Modern Welding" (College Book Store)

2" 3 Ring Binder (Bring to class every day)

Writing tools (paper or small pocket note book and pencil or pen)

SEE DRESS CODE REQUIREMENTS for Additional Items

Additional Items required listed by class

WLDG-2443

MIG Pliers

WLDG-1435, 2406, 2453, & 2413

14" Pipeliner File with Plastic Screw on Handle (Replace each Semester)

2 4-1/2" Makita grinders (Nothing from Harbor Freight)

6 Stringer bead brushes (Replace each Semester)

DRESS CODE FOR ALL WELDING CLASSES

During class sessions, all welding students will wear:

1. Minimum of 2 100% cotton khaki shirt starched (with flaps over the pockets)
(Shirts must be replaced each year) [Supplied in the Kit]

2. Minimum of 2 pair Blue jeans or blue work pants starched or pressed (Replacement of jeans each year)
 1. Absolutely no Sagging Pants will be allowed in class.
 - a. If your pants do not fit get a belt.
3. All-cloth welding cap[Supplied in the Kit]
4. Leather work boots (no low quarter boots or tennis shoes) (Replace yearly)
5. **Clear** ANSI Safety glasses (Replace each semester)[Supplied in the Kit]
6. **Nothing** other than 100% cotton clothing will be allowed either under or over your clothing.